

Causes skin irritation
Causes eye irritation
Suspected of damaging fertility or the unborn child
May cause respiratory irritation
May cause drowsiness or dizziness
May cause damage to organs through prolonged or repeated exposure
May be fatal if swallowed and enters airways
Highly flammable liquid and vapor



Appearance Clear

Physical state Liquid

Odor Characteristic Hydrocarbon-like

Precautionary Statements - Prevention

Obtain special instructions before use
Do not handle until all safety precautions have been read and understood
Wear protective gloves/protective clothing/eye protection/face protection
Use only outdoors or in a well-ventilated area
Wash face, hands and any exposed skin thoroughly after handling
Do not breathe dust/fume/gas/mist/vapors/spray
Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking
Keep container tightly closed
Ground/bond container and receiving equipment
Use explosion-proof electrical/ ventilating / lighting/ .? / equipment
Use only non-sparking tools
Take precautionary measures against static discharge
Keep cool

Precautionary Statements - Response

IF exposed or concerned: Get medical advice/attention
Specific treatment (see .? on this label)
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
If eye irritation persists: Get medical advice/attention
If skin irritation occurs: Get medical advice/attention
IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower
Wash contaminated clothing before reuse
IF INHALED: Remove person to fresh air and keep comfortable for breathing
Call a POISON CENTER or doctor
IF SWALLOWED: Immediately call a POISON CENTER or doctor
Do NOT induce vomiting
In case of fire: Use CO₂, dry chemical, or foam to extinguish

Precautionary Statements - Storage

Store locked up.
Store in a well-ventilated place. Keep container tightly closed

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Unknown acute toxicity

Other information

May be harmful in contact with skin. May be harmful if inhaled. Toxic to aquatic life with long lasting effects. Toxic to aquatic life.

3. Composition/information on ingredients

Substance

Not applicable.

Mixture

Chemical name	CAS No	Weight-%	Trade secret
Hexane, other isomers (predominately 2-Methylpentane and 3-Methylpentane)	Mixture	40 - 60	*
Hexane	110-54-3	40 - 60	*
Methylcyclopentane	96-37-7	1 - 20	*

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. First-aid measures

Description of first aid measures

General advice	Show this safety data sheet to the doctor in attendance. Immediate medical attention is required.
Inhalation	Remove to fresh air. Aspiration into lungs can produce severe lung damage. If breathing has stopped, give artificial respiration. Get medical attention immediately. Avoid direct contact with skin. Use barrier to give mouth-to-mouth resuscitation. If breathing is difficult, (trained personnel should) give oxygen. Get immediate medical advice/attention. Delayed pulmonary edema may occur. Immediate medical attention is required. Do not use mouth-to-mouth method if victim ingested or inhaled the substance; give artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device.
Eye contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Keep eye wide open while rinsing. Do not rub affected area. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
Skin contact	Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. Get medical attention if irritation develops and persists.
Ingestion	Do NOT induce vomiting. Clean mouth with water and drink afterwards plenty of water. Never give anything by mouth to an unconscious person. ASPIRATION HAZARD IF SWALLOWED - CAN ENTER LUNGS AND CAUSE DAMAGE. If vomiting occurs spontaneously, keep head below hips to prevent aspiration. Get immediate medical advice/attention.
Self-protection of the first aider	Remove all sources of ignition. Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination. Use personal protective equipment as required. See section 8 for more information. Avoid contact with skin, eyes or clothing. Do not use mouth-to-mouth method if victim ingested or inhaled the substance; give artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. Do not breathe vapor or mist.

Most important symptoms and effects, both acute and delayed

Symptoms	Difficulty in breathing. Coughing and/ or wheezing. Dizziness. Inhalation of high vapor concentrations may cause symptoms like headache, dizziness, tiredness, nausea and vomiting.
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Indication of any immediate medical attention and special treatment needed

Note to physicians	Because of the danger of aspiration, emesis or gastric lavage should not be employed unless the risk is justified by the presence of additional toxic substances.
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5. Fire-fighting measures

Suitable Extinguishing Media	Dry chemical. Carbon dioxide (CO ₂). water spray. Alcohol resistant foam.
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Large Fire	CAUTION: Use of water spray when fighting fire may be inefficient.
Unsuitable extinguishing media	Do not scatter spilled material with high pressure water streams.
Specific hazards arising from the chemical	risk of ignition. Keep product and empty container away from heat and sources of ignition. In the event of fire, cool tanks with water spray. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
Explosion data	
Sensitivity to mechanical impact	none.
Sensitivity to static discharge	yes.
Special protective equipment for fire-fighters	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions	Evacuate personnel to safe areas. Use personal protective equipment as required. See section 8 for more information. Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Keep people away from and upwind of spill/leak. ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area). Pay attention to flashback. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Do not touch or walk through spilled material. Do not breathe vapor or mist.
Other information	Ventilate the area. Refer to protective measures listed in Sections 7 and 8.

Methods and material for containment and cleaning up

Methods for containment	Stop leak if you can do it without risk. Do not touch or walk through spilled material. A vapor suppressing foam may be used to reduce vapors. Dike far ahead of spill to collect runoff water. Keep out of drains, sewers, ditches and waterways. Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal.
Methods for cleaning up	Take precautionary measures against static discharges. Dam up. Soak up with inert absorbent material. Pick up and transfer to properly labeled containers.

7. Handling and storage

Precautions for safe handling

Advice on safe handling	Use personal protection equipment. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use grounding and bonding connection when transferring this material to prevent static discharge, fire or explosion. Use spark-proof tools and explosion-proof equipment. Keep in an area equipped with sprinklers. Use according to package label instructions. Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. Do not eat, drink or smoke when using this product. Remove contaminated clothing and shoes. Take off contaminated clothing and wash before reuse. Do not breathe vapor or mist. In case of insufficient ventilation, wear suitable respiratory equipment. Handle product only in closed system or provide appropriate exhaust ventilation.
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Conditions for safe storage, including any incompatibilities

Storage Conditions	Keep containers tightly closed in a dry, cool and well-ventilated place. Keep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity). Keep in properly labeled containers. Do not store near combustible materials. Keep in an area equipped with sprinklers. Store in accordance with the particular national
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regulations. Store in accordance with local regulations. Store locked up. Keep out of the reach of children. Store away from other materials.

8. Exposure controls/personal protection

Control parameters

Exposure Limits

Chemical name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Hexane 110-54-3	No data available	500 ppm TWA 1800 mg/m ³ TWA	-

Appropriate engineering controls

Engineering controls Showers
 Eyewash stations
 Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection Tight sealing safety goggles.

Hand protection Wear suitable gloves. Impervious gloves.

Skin and body protection Wear suitable protective clothing. Long sleeved clothing. Chemical resistant apron.
 Antistatic boots.

Respiratory protection No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.

General hygiene considerations Do not eat, drink or smoke when using this product. Contaminated work clothing should not be allowed out of the workplace. Regular cleaning of equipment, work area and clothing is recommended. Wash hands before breaks and immediately after handling the product. Wear suitable gloves and eye/face protection. Avoid contact with skin, eyes or clothing. Do not breathe the vapor or mist. Remove and wash contaminated clothing and gloves, including the inside, before re-use.

9. Physical and chemical properties

Information on basic physical and chemical properties

Physical state Liquid
Appearance Clear
Color Colorless
Odor Characteristic Hydrocarbon-like
Odor threshold No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	no data available	None known
Melting point / freezing point	-95 °C / -139 °F	None known
Boiling point / boiling range	66 - 70 °C / 150.8 - 158 °F	None known
Flash point	-22 °C / -7.6 °F	None known
Evaporation rate	no data available	None known
Flammability (solid, gas)	no data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive limits	7.5 %	
Lower flammability or explosive limits	1.1 %	
Vapor pressure	16.5 - 18.7 @ 20°C (kPa)	None known

Vapor density	2.97	None known
Relative density	0.66 - 0.68	None known
Water solubility	Insoluble in water	None known
Solubility(ies)	Miscible with alcohol Miscible in Ether Miscible in Chloroform	None known
Partition coefficient	No data available	None known
Autoignition temperature	224 - 252 °C / 435.2 - 485.6 °F	None known
Decomposition temperature		None known
Kinematic viscosity	no data available	None known
Dynamic viscosity	No data available	None known
<u>Other information</u>		
Explosive properties	No information available	
Oxidizing properties	No information available	
Softening point	No information available	
Molecular weight	86.18	
VOC Content (%)	No information available	
Liquid Density	No information available	
Bulk density	No information available	

10. Stability and reactivity

Reactivity	No information available.
Chemical stability	Stable under normal conditions.
Possibility of hazardous reactions	None under normal processing.
Conditions to avoid	Heat, flames and sparks. Excessive heat.
Incompatible materials	Strong acids. Strong bases. Strong oxidizing agents.
Hazardous decomposition products	None known based on information supplied.

11. Toxicological information

Information on likely routes of exposure

Product Information

Inhalation	Specific test data for the substance or mixture is not available. Aspiration into lungs can produce severe lung damage. May cause pulmonary edema. Pulmonary edema can be fatal. May cause irritation of respiratory tract. Toxic by inhalation. (based on components). May cause drowsiness or dizziness. May be harmful if inhaled.
Eye contact	Specific test data for the substance or mixture is not available. Irritating to eyes. (based on components). Causes eye irritation.
Skin contact	Repeated exposure may cause skin dryness or cracking. Specific test data for the substance or mixture is not available. Causes skin irritation. (based on components).
Ingestion	Specific test data for the substance or mixture is not available. Potential for aspiration if swallowed. May cause lung damage if swallowed. Aspiration may cause pulmonary edema and pneumonitis. May be fatal if swallowed and enters airways. Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms	Difficulty in breathing. Coughing and/ or wheezing. Dizziness. Redness. May cause redness and tearing of the eyes. Inhalation of high vapor concentrations may cause symptoms like headache, dizziness, tiredness, nausea and vomiting.
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Acute toxicity

Numerical measures of toxicity

The following values are calculated based on chapter 3.1 of the GHS document .

Unknown acute toxicity

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Hexane 110-54-3	= 25 g/kg (Rat)	= 3000 mg/kg (Rabbit)	= 48000 ppm (Rat) 4 h

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation	Classification based on data available for ingredients. Irritating to skin.
Serious eye damage/eye irritation	Classification based on data available for ingredients. Irritating to eyes.
Respiratory or skin sensitization	No information available.
Germ cell mutagenicity	No information available.
Reproductive toxicity	Contains a known or suspected reproductive toxin. Classification based on data available for ingredients. Suspected of damaging fertility or the unborn child.
STOT - single exposure	May cause respiratory irritation. May cause drowsiness or dizziness.
STOT - repeated exposure	May cause damage to organs through prolonged or repeated exposure.
Target organ effects	respiratory system, Eyes, Skin, central nervous system, Peripheral Nervous System (PNS).
Aspiration hazard	May be fatal if swallowed and enters airways.
Other adverse effects	No information available.
Interactive effects	No information available.

12. Ecological information

Ecotoxicity Toxic to aquatic life. Toxic to aquatic life with long lasting effects.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Hexane 110-54-3	-	LC50: 2.1 - 2.98mg/L (96h, Pimephales promelas)	-	EC50: >1000mg/L (24h, Daphnia magna)

Persistence and degradability	No information available.
Bioaccumulation	Inherently biodegradable.

Other adverse effects	No information available.
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13. Disposal considerations

Waste treatment methods

Waste from residues/unused products	Should not be released into the environment. Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.
Contaminated packaging	Empty containers pose a potential fire and explosion hazard. Do not cut, puncture or weld containers.

14. Transport information

DOT

UN/ID no UN1208
Proper Shipping Name: Hexanes
Hazard class 3
Packing group: II
Special Provisions IB2, T4, TP2
Marine Pollutant Severe Marine Pollutant
Description: UN1208, Hexanes, 3, II
Emergency Response Guide Number 128

TDG

UN-No: UN1208
Proper Shipping Name: Hexanes
Hazard class 3
Packing Group: II
Description: UN1208, Hexanes, 3, II

MEX

UN-No UN1208
Proper Shipping Name Hexanes
Hazard class 3
Packing Group II
Description UN1208, Hexanes, 3, II

ICAO (air)

UN-No: UN1208
Proper Shipping Name: Hexanes
Hazard class 3
Packing Group: II
Description: UN1208, Hexanes, 3, II

IATA

UN number UN1208
Proper Shipping Name: Hexanes
Transport hazard class(es) 3
Packing group II
Description: UN1208, Hexanes, 3, II

IMDG

UN number UN1208
Proper shipping name Hexanes
Transport hazard class(es) 3
Packing group II
EmS-No F-E, S-D
Marine pollutant P
Description UN1208, Hexanes, 3, II, (-22°C c.c.), Marine pollutant

RID

UN number UN1208
Proper Shipping Name: Hexanes
Transport hazard class(es) 3
Packing group II
Classification code F1
Description: UN1208, Hexanes, 3, II, ENVIRONMENTALLY HAZARDOUS
Labels 3

ADR

UN number 1208
Proper Shipping Name: Hexanes
Transport hazard class(es) 3
Packing group II
Classification code F1
Tunnel restriction code (D/E)

Description: 1208, Hexanes, 3, II, (D/E), ENVIRONMENTALLY HAZARDOUS
Labels 3

ADN

UN/ID No UN1208
Proper shipping name Hexanes
Transport hazard class(es) 3
Packing Group II
Classification code F1
Description UN1208, Hexanes, 3, II, ENVIRONMENTALLY HAZARDOUS
Hazard label(s) 3
Limited quantity (LQ) 1 L
ventilation VE01
Equipment Requirements PP, EX, A

15. Regulatory information

International Inventories

TSCA Not listed

Note *Contact supplier for details. One or more substances in this product are either not listed on the US TSCA inventory, listed on the confidential US TSCA inventory or are otherwise exempted from inventory listing requirements

DSL/NDSL Does not Comply
EINECS/ELINCS Does not Comply
ENCS This product complies with ENCS:
IECSC This product does not comply with china:
KECL Does not Comply
PICCS Does not Comply
AICS This product does not comply with AICS

Legend:

- TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory
- DSL/NDSL** - Canadian Domestic Substances List/Non-Domestic Substances List
- EINECS/ELINCS** - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
- ENCS** - Japan Existing and New Chemical Substances
- IECSC** - China Inventory of Existing Chemical Substances
- KECL** - Korean Existing and Evaluated Chemical Substances
- PICCS** - Philippines Inventory of Chemicals and Chemical Substances

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

Chemical name	SARA 313 - Threshold Values %
Hexane - 110-54-3	1.0

SARA 311/312 Hazard Categories

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

CERCLA

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302).

Chemical name	Hazardous Substances RQs	Extremely Hazardous Substances RQs
Hexane 110-54-3	5000 lb final RQ 2270 kg final RQ	-

US State Regulations

California Proposition 65

This product contains the following Proposition 65 chemicals:

Chemical name	California Proposition 65
Hexane - 110-54-3	male reproductive toxicity

U.S. State Right-to-Know Regulations

Chemical name	New Jersey	Massachusetts	Pennsylvania
Hexane 110-54-3	1340	Present	Present
Methylcyclopentane 96-37-7	1245	Present	Present

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. Other information

NFPA

Health hazards 3

Flammability 3

Instability 0

Physical and chemical properties -

HMIS

Health hazards * 3

Flammability 3

Physical hazards 0

Personal protection X

Chronic Hazard Star Legend

* = Chronic Health Hazard

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA TWA (time-weighted average)

STEL

STEL (Short Term Exposure Limit)

Ceiling Maximum limit value

Key literature references and sources for data used to compile the SDS

Agency for Toxic Substances and Disease Registry (ATSDR)

U.S. Environmental Protection Agency ChemView Database

European Food Safety Authority (EFSA)

EPA (Environmental Protection Agency)

Acute Exposure Guideline Level(s) (AELG(s))

U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act

U.S. Environmental Protection Agency High Production Volume Chemicals

Food Research Journal

Hazardous Substance Database

International Uniform Chemical Information Database (IUCLID)

Japan GHS Classification

Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)

NIOSH (National Institute for Occupational Safety and Health)

National Library of Medicine's ChemID Plus (NLM CIP)

National Library of Medicine's PubMed database (NLM PUBMED)

National Toxicology Program (NTP)

New Zealand's Chemical Classification and Information Database (CCID)

Organization for Economic Co-operation and Development Environment, Health, and Safety Publications
Organization for Economic Co-operation and Development High Production Volume Chemicals Program
Organization for Economic Co-operation and Development Screening Information Data Set
World Health Organization

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet